

A - C2 CLUTCH

C - OIL PUMP

This diagram illustrates the exploded view of the oil pump assembly. The components are labeled as follows:

- 01**: Oil pump housing (left side)
- 02**: Oil pump housing (right side)
- 03**: Oil pump cover
- 04**: Oil pump cover gasket
- 05**: Oil pump cover gasket
- 06**: Oil pump cover gasket

The diagram shows the assembly sequence: the oil pump housing (01) and (02) are joined together. The oil pump cover (03) is then attached to the housing. The oil pump cover gasket (04) is placed between the housing and the cover. The oil pump cover gasket (05) is placed between the housing and the cover. The oil pump cover gasket (06) is placed between the housing and the cover. The torque for the cover screws is specified as **25Nm**.

F - B1 BRAKE

H - HOUSING

This diagram illustrates the assembly of the H-Housing. It shows the main housing body with various components being installed. The torque specifications for the fasteners are as follows:

- 01: 39.5Nm
- 02: 7.5Nm
- 03: 5.5Nm
- 04: 34Nm
- 05: 30Nm
- 06: 44Nm
- 07: 7.5Nm

The diagram also shows a separate view of the housing cover with torque specifications for its fasteners:

- 01: 39.5Nm
- 02: 7.5Nm
- 03: 5.5Nm
- 04: 34Nm
- 05: 30Nm
- 06: 44Nm
- 07: 7.5Nm

D - AUTOMATIC TRANSMISSION

08

01

06

07

05

04

03

02

O-Ring Temp

E - C3 CLUTCH

G - B2 BRAKE

01

02

J - GEAR AND SHAFT

A C2 CLUTCH			
Item	Pack	Qty	Description
01	TF80AA-K01	1	Ring O - Øext 51,9mm
02	TF80AA-K01	1	Ring O - Øext 50,4mm
	TF80AA-K01	1	Ring O - Øext 50,4mm

B C1 CLUTCH			
Item	Pack	Qty	Description
01	TF80AA-K02	1	Ring O - Øext 110,3mm
	TF80AA-K02	1	Ring O - Øext 109,2mm
	TF80AA-K02	1	O Ring - Øext 119,6mm
02	TF80AA-K02	1	O Ring - Øext 44,7mm
	TF80AA-K02	1	Ring O - Øext 46,4mm

C OIL PUMP			
Item	Pack	Qty	Description
01	TF80AA-K07	1	Ring O - Øext 119,5mm
02	TF80AA-K03	1	Seal Type T Oil
	TF80AA-K03	1	Seal Type T Oil
03	TF80AA-K04	1	Strainer Sub Assy Oil
	TF80AA-K05	1	Strainer Sub Assy Oil Volvo
04	TF80AA-K06	2	Ring Clutch Drum Oil Seal
05	TF80AA-K07	2	Gasket Transaxial Case Øext 11,6mm
	TF80AA-K07	2	Gasket Transaxial Case Øext 15,1mm

D AUTOMATIC TRANSMISSION			
Item	Pack	Qty	Description
01	TF80AA-K08	3	Magnet
02	TF80AA-K09	2	O Ring Temp - Øext 26,6mm
03	TF80AA-K08	1	Conical Spring
04	TF80AA-K09	1	O Ring - Øext 20mm
05	TF80AA-K09	1	O Ring - Øext 80mm
06	TF80AA-K09	1	O Ring - Øext 27,3mm
07	TF80AA-K09	1	Gasket
08	TF80AA-K09	1	O Ring - Øext 6,6mm
09	TF80AA-K09	2	O Ring - Øext 38,3mm

E C3 CLUTCH			
Item	Pack	Qty	Description
01	TF80AA-K10	1	Ring O - Øext 53,7mm
02	TF80AA-K10	1	Ring O - Øext 111,5mm

F B1 BRAKE			
Item	Pack	Qty	Description
01	TF80AA-K11	1	Ring O - Øext 47mm
02	TF80AA-K11	3	Ring O - Øext 54,5mm

G B2 BRAKE			
Item	Pack	Qty	Description
01	TF80AA-K12	1	Ring O - Øext 138,8mm
02	TF80AA-K12	1	Ring O - Øext 171,9mm

H HOUSING			
Item	Pack	Qty	Description
01	TF80AA-K13	2	O Ring - Øext 11,68mm
02	TF80AA-K13	5	O Ring - Øext 6,07mm
03	TF80AA-K13	1	O Ring - Øext 15,41mm
04	TF80AA-K14	1	Gasket
	TF80AA-K13	1	O Ring
05	TF80AA-K15	13	Bolt Flange
06	TF80AA-K16	1	Seal Type T Oil STELLANTIS
	TF80AA-K16	1	Seal Type T Oil STELLANTIS/ Opel
	TF80AA-K16	1	Seal Type T Oil STELLANTIS/ Volvo
	TF80AA-K16	1	Seal Type T Oil Opel
	TF80AA-K17	1	Seal Type T Oil Volvo/Ford
	TF80AA-K17	1	Seal Type T Oil Opel
	TF80AA-K17	1	Seal Type T Oil Volvo/JLR
07	TF80AA-K13	1	O Ring - Øext 6,07mm

I CASE			
Item	Pack	Qty	Description
01	TF80AA-K18	2	O Ring - Øext 9,8mm
02	TF80AA-K18	5	Ring O - Øext 6,07mm
03	TF80AA-K19	1	Seal Type T Oil
04	TF80AA-K19	2	Gasket Governor Apply
05	TF80AA-K18	2	O Ring - Øext 15,41mm
06	TF80AA-K19	2	Ring Clutch Drum Oil Seal (Gen I)
	TF80AA-K19	2	Ring Clutch Drum Oil Seal (Hard Gen II)
07	TF80AA-K18	2	Gasket Transaxial Case
08	TF80AA-K20	11	Screw With Washer
09	TF80AA-K21	1	Seal Type T Oil Stellantis/Opel/Renault
	TF80AA-K21	1	Seal Type T Oil Stellantis
	TF80AA-K21	1	Seal Type T Oil Opel/Fiat
	TF80AA-K22	1	Seal Type T Oil JLR/Volvo
	TF80AA-K22	1	Seal Type T Oil Ford/Volvo
	TF80AA-K22	1	Seal Type T Oil Ford/Volvo

J GEAR AND SHAFT			
Item	Pack	Qty	Description
01	TF80AA-K23	2	Ring Clutch Drum Oil Seal
02	TF80AA-K23	3	Ring Clutch Drum Oil Seal

K DIFFERENTIAL			
Item	Pack	Qty	Description
01	TF80AA-K24	2	Ring O - Øext 35,6mm
02	TF80AA-K24	2	Ring O - Øext 38,62mm
03	TF80AA-K25	1	Seal T Oil

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